



COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION AIR QUALITY PROGRAM

STATE ONLY NATURAL MINOR OPERATING PERMIT

Issue Date:	January 11, 2022	Effective Date:	January 11, 2022			
Expiration Date:	December 31, 2026					
In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations. The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.						
	State Only Permit No:	<u>25-00944</u>				
	Natural Mino					
	Federal Tax ld - Plant Code	e: 25-0924453-1				
	Owner Inform	ation				
Nar	ne: PHB INC					
Mailing Addre	ss: 7900 W RIDGE RD					
	FAIRVIEW, PA 16415-1807					
	Plant Informa	ition				
Plant: PHB	INC DIE CASTING DIV/FAIR VIEW					
Location: 25	Erie County	25919 Fairvi	ew Township			
SIC Code: 3363	Manufacturing - Aluminum Die-Castings					
	Responsible C	Official				
Name: DANIE	EL LANGER					
Title: VP						
Phone: (814)	474 - 5511	Email: dan.lang	jer@phbcorp.com			
	Permit Contact	Person				
Name: DANIE Title: VP	EL LANGER					
Phone: (814)	474 - 5511	Email: dan.lang	er@phbcorp.com			
[Signature]						
ERIC A. GUSTAF	SON, NORTHWEST REGION AIR PROGRAM MAN	AGER				





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SECTION A. Site Inventory List

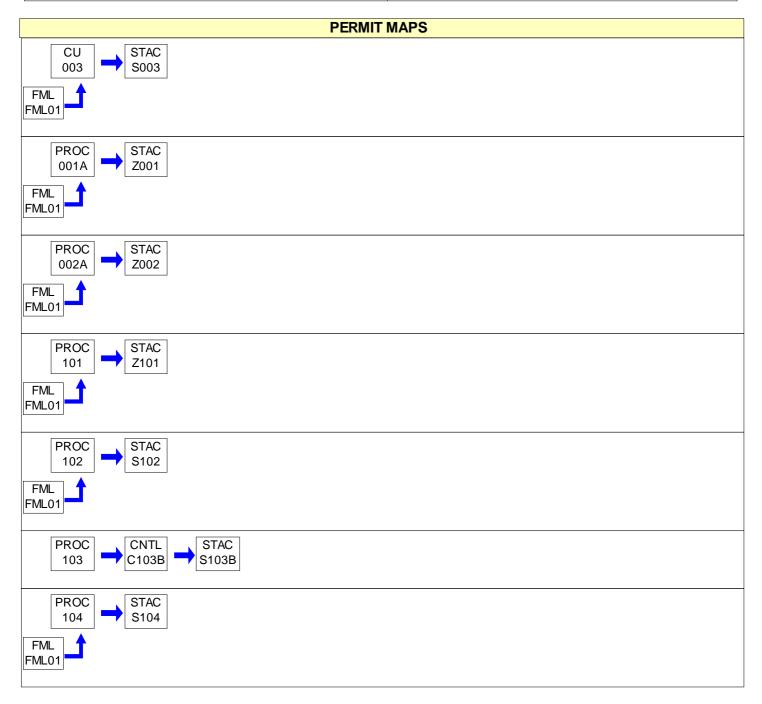
Source	ID Source Name	Capacity	/Throughput	Fuel/Material
003	MISC. BOILERS (EA.<2.5MMBTU)	6.900	MMBTU/HR	
		5.200	MCF/HR	Natural Gas
001A	ZINC CASTING OPERATIONS	13.900	MMBTU/HR	
		15.400	MCF/HR	Natural Gas
002A	ALUMINUM CASTING OPERATIONS	11.200	MMBTU/HR	
		11.200	MCF/HR	Natural Gas
101	ZINC MELT FURNACES (4)	7.600	MMBTU/HR	
		7.600	MCF/HR	Natural Gas
102	ALUMINUM MELT FURNACES (2); 'DENTON 390'	5.600	MMBTU/HR	
	AND '380 NORTH'	5.600	MCF/HR	Natural Gas
103	SHOT BLASTING	500.000	Lbs/HR	CASTINGS
104	380 SOUTH AL REVERB FURNACE (ONEX)	19.000	MMBTU/HR	
		19.000	MCF/HR	Natural Gas
104A	413 AL REVERB FURNACE (ONEX)	7.700	MMBTU/HR	
		3,000.000	Lbs/HR	ALUMINUM
		7.700	MCF/HR	Natural Gas
106	PARTS WASHERS (5)	2.000	Lbs/HR	SAFETY KLEEN PREMIUN
110	#5 ZINC REMELT FURNACE	1.400	MMBTU/HR	
		1.400	MCF/HR	Natural Gas
111	#6 ZINC REMELT FURNACE	2.800	MMBTU/HR	
		2.800	MCF/HR	Natural Gas
112	TOOLROOM GRINDING OPERATIONS	1.000	Each/HR	METAL GRINDING
113	SPRINKLER SYSTEM DIESEL GENERATOR 375 HP	9.300	Gal/HR	Diesel Fuel
114	5 NAT GAS EMERG. GENERATORS FOR PLANT LIGHTS, 10 KW,13 HP EA	1.000	CF/HR	Natural Gas
115	NAT. GAS EMERG. GENERATOR FOR OFFICE LIGHTS (KOHLER 300 HP)	1.000	CF/HR	Natural Gas
116	#7 ZINC REMELT FURNACE	4.592	MMBTU/HR	
		4.592	MCF/HR	Natural Gas
C103B	SHOT BLASTING DUST COLLECTOR, DONALDSON TORIT VH 2-8			
C112	OPTIFLO DUST COLLECTOR FOR TOOLROOM			
FML01	GRINDING NATURAL GAS PIPELINE			
S003	MISC BOILERS EXHAUST			
S102	AL MELT STACK			
S103B	STACK FOR SHOT BLASTING DUST COLLECTOR			
S104	REVERB STACK			
S104A	413 FURNACE STACK			
S112	STACK FOR OPTIFLO DUST COLLECTOR			
S113	STACK FOR SPRINKLER SYSTEM DIESEL			
	GENERATOR			
S115	STACK FOR KOHLER EMERGENCY GENERATOR			
Z001	ZN CASTING EXHAUST			





SECTION A. Site Inventory List

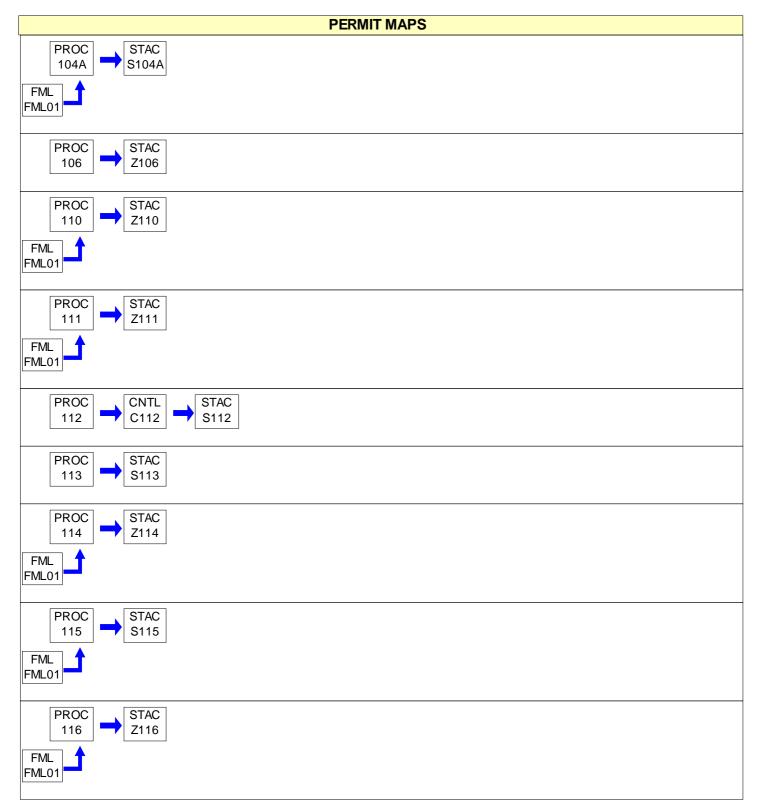
Source	ID Source Name	Capacity/Throughput	Fuel/Material
Z002	AL CASTING EXHAUST		
Z101	INDOOR FUGITIVES FROM ZINC MELT FURNACES		
Z106	PARTS WASHER EMISSIONS		
Z110	INDOOR FUGITIVES FROM #5 ZINC REMELT FURNACE		
Z111	INDOOR FUGITIVES FROM #6 ZINC FURNACE		
Z114	INDOOR FUGITIVES FROM 10 KW EMERG. GENERATORS IN PLANT		
Z116	INDOOR FUGITIVES FROM #7 ZINC REMELT FURNACE		





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#001 [25 Pa. Code § 121.1] Definitions. Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1. #002 [25 Pa. Code § 127.446] **Operating Permit Duration.** (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit. (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit. #003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)] Permit Renewal. (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit. (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official. (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office. (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413. (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j). (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application. #004 [25 Pa. Code § 127.703] **Operating Permit Fees under Subchapter I.** (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year. (1) For a synthetic minor facility, a fee equal to: (i) Four thousand dollars (\$4,000) for calendar years 2021-2025. (ii) Five thousand dollars (\$5,000) for calendar years 2026-2030. (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.



(2) For a facility that is not a synthetic minor, a fee equal to:

(i) Two thousand dollars (\$2,000) for calendar years 2021-2025.

(ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026-2030.

(iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]

Transfer of Operating Permits.

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]

Inspection and Entry.

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]

Compliance Requirements.

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:





- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]

Need to Halt or Reduce Activity Not a Defense.

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]

Duty to Provide Information.

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]

Revising an Operating Permit for Cause.

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

(1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.

(2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.

(3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.

(4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]

Operating Permit Modifications

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:





(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#012 [25 Pa. Code § 127.441]

Severability Clause.

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]

De Minimis Emission Increases.

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NOx from a single source during the term of the permit and 5 tons of NOx at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM10 from a single source during the term of the permit and 3.0 tons of PM10 at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:



(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

(2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.

(3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.

(4) Space heaters which heat by direct heat transfer.

(5) Laboratory equipment used exclusively for chemical or physical analysis.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:

(1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.

(2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.

(3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.

(f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.

(g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.

(h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]

Operational Flexibility.

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)





SECTION B. General State Only Requirements (6) Section 127.462 (relating to minor operating permit modifications) (7) Subchapter H (relating to general plan approvals and general operating permits) #015 [25 Pa. Code § 127.11] Reactivation (a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a). (b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b). #016 [25 Pa. Code § 127.36] Health Risk-based Emission Standards and Operating Practice Requirements. (a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)]. (b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act. #017 [25 Pa. Code § 121.9] Circumvention. No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors. #018 [25 Pa. Code §§ 127.402(d) & 127.442] **Reporting Requirements.** (a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139. (b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source. (c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the: Regional Air Program Manager PA Department of Environmental Protection (At the address given in the permit transmittal letter, or otherwise notified) (d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.

(e) Any records, reports or information submitted to the Department shall be available to the public except for such





SECTION B. General State Only Requirements records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility. #019 [25 Pa. Code §§ 127.441(c) & 135.5] Sampling, Testing and Monitoring Procedures. (a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable. (b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139. #020 [25 Pa. Code §§ 127.441(c) and 135.5] Recordkeeping. (a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information: (1) The date, place (as defined in the permit) and time of sampling or measurements. (2) The dates the analyses were performed. (3) The company or entity that performed the analyses. (4) The analytical techniques or methods used. (5) The results of the analyses. (6) The operating conditions as existing at the time of sampling or measurement. (b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit. (c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions. #021 [25 Pa. Code § 127.441(a)] **Property Rights.** This permit does not convey any property rights of any sort, or any exclusive privileges. #022 [25 Pa. Code § 127.447] Alternative Operating Scenarios. The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.





#023 [25 Pa. Code §135.3]

Reporting

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#024 [25 Pa. Code §135.4]

Report Format

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.





I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §121.7]

Prohibition of air pollution.

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P. S. § § 4001–4015).

002 [25 Pa. Code §123.1]

Prohibition of certain fugitive emissions

(a) No person may permit the emission into the outdoor atmosphere of a fugitive air contaminant from a source other than the following:

(1) Construction or demolition of buildings or structures.

(2) Grading, paving and maintenance of roads and streets.

(3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.

- (4) Clearing of land.
- (5) Stockpiling of materials.
- (6) Open burning operations.
- (7) (8) [Do not apply]

(9) Sources and classes of sources other than those identified in paragraphs (1)—(8), for which the operator has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:

(i) The emissions are of minor significance with respect to causing air pollution.

(ii) The emissions are not preventing or interfering with the attainment or maintenance of an ambient air quality standard.

(b) An application form for requesting a determination under either subsection (a)(9) or § 129.15(c) is available from the Department. In reviewing these applications, the Department may require the applicant to supply information including, but not limited to, a description of proposed control measures, charac-teristics of emissions, quantity of emissions and ambient air quality data and analysis showing the impact of the source on ambient air quality. The applicant is required to demonstrate that the requirements of subsections (a)(9) and (c) and § 123.2 [Condition #003, below] (relating to fugitive particulate matter) or of the requirements of § 129.15(c) have been satisfied. Upon such demonstration, the Department will issue a determination, in writing, either as an operating permit condition, for those sources subject to permit requirements under the act, or as an order containing appropriate conditions and limitations.

(c) [Printed under Work Practice Requirements in this section of permit.]

(d) [Does not apply]

003 [25 Pa. Code §123.2]

Fugitive particulate matter

A person may not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in § 123.1(a)(1)—(9) [Condition #002, above] (relating to prohibition of certain fugitive emissions) if the emissions are visible at the point the emissions pass outside the person's property.

004 [25 Pa. Code §123.31] Limitations

(a) [Printed under Work Practice Requirements in this section of permit.]





(b) A person may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source, in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

(c) [Does not apply]

005 [25 Pa. Code §123.41]

Limitations

A person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

(1) Equal to or greater than 20% for a period or periods aggregating more than 3 minutes in any 1 hour.

(2) Equal to or greater than 60% at any time.

006 [25 Pa. Code §123.42]

Exceptions

The limitations of § 123.41 [Condition #005, above] (relating to limitations) shall not apply to a visible emission in any of the following instances:

(1) When the presence of uncombined water is the only reason for failure of the emission to meet the limitations.

(2) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.

(3) When the emission results from sources specified in § 123.1 (a)(1)—(9) [Condition #002, above] (relating to prohibition of certain fugitive emissions).

(4) [Does not apply]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

007 [25 Pa. Code §123.43]

Measuring techniques

Visible emissions may be measured using either of the following:

(1) A device approved by the Department and maintained to provide accurate opacity measurements.

(2) Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of devices approved by the Department.

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).





VI. WORK PRACTICE REQUIREMENTS.

008 [25 Pa. Code §123.1] Prohibition of certain fugitive emissions [25 Pa. Code § 123.1(c):]

(c) A person responsible for any source specified in subsections (a)(1)—(7) or (9) [Condition #002, above] shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions include, but not be limited to, the following:

(1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads or the clearing of land.

(2) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.

(3) Paving and maintenance of roadways.

(4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

009 [25 Pa. Code §123.31] Limitations

[25 Pa. Code § 123.31(a):]

(a) Limitations are as follows:

(1) If control of malodorous air contaminants is required under subsection (b) [Condition #004, above], emissions shall be incinerated at a minimum of 1200°F for at least 0.3 second prior to their emission into the outdoor atmosphere.

(2) Techniques other than incineration may be used to control malodorous air contaminants if such techniques are equivalent to or better than the required incineration in terms of control of the odor emissions and are approved in writing by the Department.

010 [25 Pa. Code §129.14] Open burning operations

(a) [Does not apply]

(b) Outside of air basins. No person may permit the open burning of material in an area outside of air basins in a manner that:

(1) The emissions are visible, at any time, at the point such emissions pass outside the property of the person on whose land the open burning is being conducted.

(2) Malodorous air contaminants from the open burning are detectable outside the property of the person on whose land the open burning is being conducted.

(3) The emissions interfere with the reasonable enjoyment of life or property.

(4) The emissions cause damage to vegetation or property.

(5) The emissions are or may be deleterious to human or animal health.

(c) Exceptions. The requirements of subsections (a) and (b) do not apply where the open burning operations result from:

(1) A fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer.





(2) Any fire set for the purpose of instructing personnel in fire fighting, when approved by the Department.

(3) A fire set for the prevention and control of disease or pests, when approved by the Department.

(4) - (5) [Do not apply]

(6) A fire set solely for recreational or ceremonial purposes.

(7) A fire set solely for cooking food.

(d) Clearing and grubbing wastes. The following is applicable to clearing and grubbing wastes:

(1) As used in this subsection the following terms shall have the following meanings:

Air curtain destructor—A mechanical device which forcefully projects a curtain of air across a pit in which open burning is being conducted so that combustion efficiency is increased and smoke and other particulate matter are contained.

Clearing and grubbing wastes—Trees, shrubs and other native vegetation which are cleared from land during or prior to the process of construction. The term does not include demolition wastes and dirt laden roots.

(2) [Does not apply]

(3) Subsection (b) notwithstanding clearing and grubbing wastes may be burned outside of an air basin, subject to the following limitations:

(i) Upon receipt of a complaint or determination by the Department that an air pollution problem exists, the Department may order that the open burning cease or comply with subsection (b).

(ii) Authorization for open burning under this paragraph does not apply to clearing and grubbing wastes transported from an air basin for disposal outside of an air basin.

(4) During an air pollution episode, open burning is limited by Chapter 137 (relating to air pollution episodes) and shall cease as specified in that chapter.

[This permit does not constitute authorization to burn solid waste pursuant to Section 610 (3) of the Solid Waste Management Act, 35 P.S. Section 6018.610 (3), or any other provision of the Solid Waste Management Act.]

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.

SECTION D. Sour	ce Level Requirements			
Source ID: 003	Source Name: MISC. BOILERS (E	A.<2.5MMBTU)		
	Source Capacity/Throughput:	6.900 MMBTU/HR		
		5.200 MCF/HR	Natural Gas	
CU 003 → STAC S003				
ML 🔺				

Emission Restriction(s).

001 [25 Pa. Code §123.22]

Combustion units

No person may permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO2, from a combustion unit in excess of the rate of 4 pounds per million Btu of heat input over any 1-hour period.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

25-00944		PHB INC	DIE CASTING DIV/FAIR VIEW	Ż
SECTION D. Source Level	Requirements			
Source ID: 001A Sou	rce Name: ZINC CASTING OPER	ATIONS		
Sou	rce Capacity/Throughput:	13.900 MMBTU/HR		
		15.400 MCF/HR	Natural Gas	
Conditions for this source occur i		OR PROCESS FOR PROCESS		
PROC 001A STAC Z001				
FML 🛉				

FML01

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

25-00944	PHB INC DIE CASTING DIV/FAIR VIEW	Ž
SECTION D. Source Level Requirements		
Source ID: 002A Source Name: ALUMINUM CAST	TING OPERATIONS	
Source Capacity/Throughput:	11.200 MMBTU/HR	
	11.200 MCF/HR Natural Gas	
8.8 1	PMFOR PROCESS SOXFOR PROCESS	
$\begin{array}{c} PROC \\ 002A \end{array} \longrightarrow \begin{array}{c} STAC \\ Z002 \end{array}$		
FML		

FML01

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

25-00944		PHB INC	C DIE CASTING DIV/FAIR VIEW	Ž
SECTION D. Source	e Level Requirements			
Source ID: 101	Source Name: ZINC MELT FURN	ACES (4)		
	Source Capacity/Throughput:	7.600 MMBTU/HR		
		7.600 MCF/HR	Natural Gas	
Conditions for this sourc	e occur in the following groups: 1 - PN 2 - SC	IFOR PROCESS		
PROC 101 STAC Z101				
FML FML01				

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

 25-00944
 PHB INC DIE CASTING DIV/FAIR VIEW

 SECTION D.
 Source Level Requirements

 Source ID: 102
 Source Name: ALUMINUM MELT FURNACES (2); 'DENTON 390' AND '380 NORTH'

 Source Capacity/Throughput:
 5.600 MMBTU/HR

 5.600 MCF/HR
 Natural Gas

 Conditions for this source occur in the following groups:
 2 - SOX FOR PROCESS

I. RESTRICTIONS.

FML FML01

Emission Restriction(s).

001 [25 Pa. Code §123.13]

Processes

No person may permit the emission into the outdoor atmosphere of particulate matter from the process listed below, at any time, either in excess of the rate calculated by the formula below or in such a manner that the concentration of particulate matter in the effluent gas exceeds .02 grains per dry standard cubic foot, whichever is greater.

Formula:

A = .76E^(0.42)

where:

A = Allowable emissions in pounds per hour.

E = Emission index = F x W pounds per hour.

F = Process factor in pounds per unit, and

W = Production or charging rate in units per hour.

The process factor, F, is 10 pounds per ton (aluminum feed) for "secondary aluminum production - melting and refining." The units for F and W shall be compatible.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.



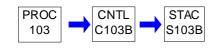


VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

25-009	944	PHB II	NC DIE CASTING DIV/FAIR VIEW	Ž
SECTION D.	Source Level Requirements			
Source ID: 103	Source Name: SHOT BLASTING Source Capacity/Throughput:	500.000 Lbs/HR	CASTINGS	



Emission Restriction(s).

001 [25 Pa. Code §127.12b] Plan approval terms and conditions.

(a) All fugitive air contaminant emissions generated within the enclosed machine, permanently located building or permanently located enclosure in which the dry abrasive blasting operation is performed shall be captured and ducted to an appropriately-designed fabric collector (baghouse) or cartridge collector. A specific fabric collector (baghouse) or cartridge collector shall be accepted by the Department as "appropriately-designed" only if the Department determines it to be based upon the information provided by the applicant and any other pertinent information available to the Department.

(b) Neither the particulate matter nor the PM10 (particulate matter with an aerodynamic diameter of 10 microns or less) emissions from the exhaust of the fabric collector (baghouse) or cartridge collector shall exceed .005 grains per dry standard cubic foot of effluent gas volume.

(c) There shall be no visible air contaminant emissions from the exhaust of the fabric collector (baghouse) or cartridge collector other than water vapor or steam.

(d) No fugitive air contaminant emissions shall be generated as a result of removing collected dust from the fabric collector (baghouse) or cartridge collector or as a result of subsequently handling the collected dust on-site following its removal from the collector.

[From General Plan Approval GP-19-25-00944 (Rev 8/2006), Condition 13.b.i through 13.b.iv.]

II. TESTING REQUIREMENTS.

002 [25 Pa. Code §127.12b] Plan approval terms and conditions.

If, at any time, the Department has reason to believe that the air contaminant emissions from the exhaust of a fabric collector (baghouse) or cartridge collector associated with a dry abrasive blasting operation operating under this permit are, or may be, in excess of any applicable air contaminant emission limitation, the permittee shall conduct such stack tests or source tests as are deemed necessary by the Department to determine the actual air contaminant emission rate.

The permittee shall perform any such testing in accordance with the applicable provisions of 25 Pa. Code, Chapter 139 (relating to sampling and testing) as well as in accordance with any additional requirements or source conditions established by the Department at the time the permittee is notified, in writing, of the need to conduct testing.

[From General Plan Approval GP-19-25-00944 (Rev 8/2006), Condition 14.]

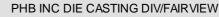
III. MONITORING REQUIREMENTS.

003 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The fabric collector (baghouse) or cartridge collector shall be equipped with instrumentation to monitor the differential pressure across the collector on a continuous basis.

[From General Plan Approval GP-19-25-00944 (Rev 8/2006), Condition 13.b.v.]





004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permitee shall perform, at a minimum, monthly inspections of the dust collectors to detect malfunctions.

A magnehelic gauge, or equivalent, in good working order shall be installed and maintained on each dust collector to measure the pressure drop across the collector.

IV. RECORDKEEPING REQUIREMENTS.

005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

A record of inspections, maintenance, and repairs to the dust collectors shall be kept on-site and made available to the Department upon request.

These records shall, at a minimum, contain: the dates of the inspections, the name of the inspector, pressure drop across the control device, any problems or defects, the actions taken to correct the problem or defects, and any routine maintenance performed.

These records shall be preserved for a minimum period of 5 years.

V. REPORTING REQUIREMENTS.

006 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The permittee shall notify the Department by telephone within 24 hours of the discovery of any malfunction of a dry abrasive blasting operation operating pursuant to this permit or any malfunction of an associated fabric collector (baghouse) or cartridge collector, which results in, or may possibly be resulting in, the emission of air contaminants in excess of any applicable limitation specified herein or in excess of the limitations specified in any applicable rule or regulation contained in 25 Pa. Code, Chapters 121 through 145, or which otherwise results in, or may possibly be resulting in, noncompliance with the requirements specified in any applicable condition of this permit.

If the permittee is unable to provide notification to the appropriate Regional Office within 24 hours of discovery due to a weekend or holiday, the notification shall be made to the Department by no later than 4 p.m. on the first business day for the Department following the respective weekend or holiday.

The permittee shall additionally provide whatever subsequent written report the Department may request regarding any reported malfunction.

[From General Plan Approval GP-19-25-00944 (Rev 8/2006), Condition 6.]

VI. WORK PRACTICE REQUIREMENTS.

007 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

Any dry abrasive blasting operation shall be:

(a) operated in such a manner as to not cause air pollution, as that term is defined

in 25 Pa. Code §121.1;

- (b) operated and maintained in a manner consistent with good operating practices; and
- (c) operated and maintained in accordance with the manufacturer's specifications.

[From General Plan Approval GP-19-25-00944 (Rev 8/2006), Condition 4.]





008 [25 Pa. Code §127.12b] Plan approval terms and conditions.

(a) If compressed air is needed for the operation of the fabric collector (baghouse) or cartridge collector, the compressed air supply shall be equipped with an air dryer and an oil trap.

(b) The permittee shall keep on hand a sufficient quantity of spare fabric collector (baghouse) bags or cartridge collector cartridges in order to immediately replace any bags or cartridges requiring replacement due to deterioration resulting from routine operation.

[From General Plan Approval GP-19-25-00944 (Rev 8/2006), Condition 13.b.vi through 13.b.vii.]

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

SECTION D. So	Irce Level Requirements			
Source ID: 104	Source Name: 380 SOUTH AL R	EVERB FURNACE (ONEX)	
	Source Capacity/Throughput:	19.000 MMBTU/HR 19.000 MCF/HR	Natural Gas	
Conditions for this so	urce occur in the following groups: 2 - S	OX FOR PROCESS		

FML FML0²

Emission Restriction(s).

# 001 Plan appr	[25 Pa. Code §127.12b] proval terms and conditions.	
Particu NOx: 1	ns from this source shall not exceed the following emission rates: sulate Matter: 0.016 grain/dscf; 1.1 pounds/hour; 0.79 pounds/hour.	
[from PA 2	25-308-022, condition #5]	
peration H	Hours Restriction(s).	

002 [25 Pa. Code §127.12b] Plan approval terms and conditions.

The source shall not operate more than 7500 hours in any 12 consecutive month period.

[from PA 25-308-022, condition #6]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

003 [25 Pa. Code §127.441] Operating permit terms and conditions.

The permittee shall maintain a record of the total number of hours this source operates each calendar month in order to verify compliance with the operating hours limitation of this permit. The records shall be available to the Department upon request and shall be maintained for a minimum period of 5 years.

V. REPORTING REQUIREMENTS.





VI. WORK PRACTICE REQUIREMENTS.

004 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The source shall only process aluminum ingots and clean scrap, free of oils and oxide films.

[from PA 25-308-022, condition #4]

VII. ADDITIONAL REQUIREMENTS.





Source ID: 104A

25-00944

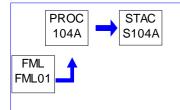
Source Name: 413 AL REVERB FURNACE (ONEX)

Source Capacity/Throughput:

7.700 MMBTU/HR 3,000.000 Lbs/HR ALU 7.700 MCF/HR Nat

ALUMINUM Natural Gas

Conditions for this source occur in the following groups: 2 - SOX FOR PROCESS



I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §127.12b] Plan approval terms and conditions.

(a) No person may permit the emission into the outdoor atmosphere of particulate matter, at any time, in such a manner that the concentration of particulate matter in the effluent gas exceeds 0.02 grains per dry standard cubic foot.

[Compliance with this plan approval condition will assure compliance with 25 Pa. Code §123.13.]

(b) The source is subject to 25 PA Code 123.1, 123.31, & 123.41 for Fugitive, Odor, and Visible Emissions respectively.

[From Plan Approval 25-944A, Section D, Source 104A, Condition # 002.]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

# 002	[25 Pa. Code §127.12b]
Plan app	oval terms and conditions.

(a) The permittee shall maintain records of the following:

1. Natural gas usage - daily

- 2. Pounds of metal melted daily
- 3. Pounds of flux injected daily

[From Plan Approval 25-944A, Section D, Source 104A, Condition # 003.]

V. REPORTING REQUIREMENTS.





VI. WORK PRACTICE REQUIREMENTS.

003 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

(a) The source shall only process aluminum ingots and clean scrap, free of oils and oxide films.

(b) Flux injection shall be accomplished using a dry flux in a nitrogen stream. This mixture shall be injected below the surface of the bath to reduce the potential for particulate emissions.

(c) The permittee shall maintain and operate this source in accordance with the manufacturer's specifications and in accordance with good air pollution control practices.

[From Plan Approval 25-944A, Section D, Source 104A, Condition # 004.]

VII. ADDITIONAL REQUIREMENTS.

25-009	25-00944		DIE CASTING DIV/FAIR VIEW
SECTION D.	Source Level Requirements		
Source ID: 106	Source Name: PARTS WASHERS (5)		
	Source Capacity/Throughput:	2.000 Lbs/HR	SAFETY KLEEN PREMIUM SOLVI
PROC 106	STAC Z106		

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

001 [25 Pa. Code §129.63] Degreasing operations

[From Pa Code 129.63(a)(5)]

(a)(1) - (4) See Work Practice Requirements.

(5) On and after December 22, 2002, a person who sells or offers for sale any solvent containing VOCs for use in a cold cleaning machine shall provide, to the purchaser, the following written information:

(i) The name and address of the solvent supplier.

(ii) The type of solvent including the product or vendor identification number.

(iii) The vapor pressure of the solvent measured in mm hg at 20°C (68°F).

(6) A person who operates a cold cleaning machine shall maintain for at least 5 years and shall provide to the Department, on request, the information specified in paragraph (5). An invoice, bill of sale, certificate that corresponds to a number of sales, Material Safety Data Sheet (MSDS), or other appropriate documentation acceptable to the Department may be used to comply with this section.

(7) See Work Practice Requirements.

(b) - (e) See Work Practice Requirements.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).





VI. WORK PRACTICE REQUIREMENTS.

002 [25 Pa. Code §129.63]

Degreasing operations

(a) Cold cleaning machines. Except for those subject to the Federal National emissions standards for hazardous air pollutants (NESHAP) for halogenated solvent cleaners under 40 CFR Part 63 (relating to National emission standards for hazardous air pollutants for source categories), this subsection applies to cold cleaning machines that use 2 gallons or more of solvents containing greater than 5% VOC content by weight for the cleaning of metal parts.

(1) Not Applicable.

(2) Remote reservoir cold cleaning machines shall:

(i) Have a permanent, conspicuous label summarizing the operating requirements in paragraph (3). In addition, the label shall include the following discretionary good operating practices:

(A) Cleaned parts should be drained at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining. During the draining, tipping or rotating, the parts should be positioned so that solvent drains directly back to the cold cleaning machine.

(B) When a pump-agitated solvent bath is used, the agitator should be operated to produce a rolling motion of the solvent with no observable splashing of the solvent against the tank walls or the parts being cleaned.

(C) Work area fans should be located and positioned so that they do not blow across the opening of the degreaser unit.

(ii) Be equipped with a cover that shall be closed at all times except during cleaning of parts or the addition or removal of solvent. For remote reservoir cold cleaning machines which drain directly into the solvent storage reservoir, a perforated drain with a diameter of not more than 6 inches shall constitute an acceptable cover.

(3) Cold cleaning machines shall be operated in accordance with the following procedures:

(i) Waste solvent shall be collected and stored in closed containers. The closed containers may contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container.

(ii) Flushing of parts using a flexible hose or other flushing device shall be performed only within the cold cleaning machine. The solvent spray shall be a solid fluid stream, not an atomized or shower spray.

(iii) Sponges, fabric, wood, leather, paper products and other absorbent materials may not be cleaned in the cold cleaning machine.

(iv) Air agitated solvent baths may not be used.

(v) Spills during solvent transfer and use of the cold cleaning machine shall be cleaned up immediately.

(4) After December 22, 2002, a person may not use, sell or offer for sale for use in a cold cleaning machine any solvent with a vapor pressure of 1.0 millimeter of mercury (mm Hg) or greater and containing greater than 5% VOC by weight, measured at 20°C (68°F) containing VOCs.

(5) See Record Keeping Requirements for this source.

(6) See Record Keeping Requirements for this source.

(7) Not Applicable.

(b) - (e) Not Applicable.





VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

25-00944		PHB INC	DIE CASTING DIV/FAIR VIEW	Ž
SECTION D. Source	Level Requirements			
Source ID: 110	Source Name: #5 ZINC REMELT FURNACE			
	Source Capacity/Throughput:	1.400 MMBTU/HR 1.400 MCF/HR	Natural Gas	
Conditions for this source occur in the following groups: 1 - PM FOR PROCESS 2 - SOX FOR PROCESS				
PROC 110 → STAC Z110				
FML FML01				

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

001 [25 Pa. Code §127.12b] Plan approval terms and conditions.

(a) All recordkeeping shall commence upon startup of the source. All records shall be kept for a period of five (5) years and shall be made available to the Department upon request.

(b) The permittee shall maintain a record of all preventive maintenance inspections of the source including the semi-annual burner tuneups. The records of the maintenance inspections shall include, at a minimum,

- the dates of the inspections,
- the name of the person performing the inspection,
- any problems or defects identified,
- any actions taken to correct the problems or defects,
- and any routine maintenance performed.

(c) The permittee shall record the following from the operational inspection of the source (these records may be done with strip charts recorders, data acquisition systems, or manual log entries):

• Operational inspection performed - daily

[From Plan Approval 25-944B, Section D, Source 110, Condition # 003.]

V. REPORTING REQUIREMENTS.





VI. WORK PRACTICE REQUIREMENTS.

002 [25 Pa. Code §127.12b] Plan approval terms and conditions.

(a) The permittee shall perform a daily operational inspection of the source.

(b) The permittee shall inspect and tune the burners twice a year.

(c) The permittee shall maintain and operate the source in accordance with the manufacturer's specifications and in accordance with good air pollution control practices.

[From Plan Approval 25-944B, Section D, Source 110, Condition # 004.]

VII. ADDITIONAL REQUIREMENTS.

25-00944		PHB INC	PHB INC DIE CASTING DIV/FAIRVIEW	
SECTION D. Sour	ce Level Requirements			
Source ID: 111	Source Name: #6 ZINC REMELT	FURNACE		
	Source Capacity/Throughput:	2.800 MMBTU/HR		
		2.800 MCF/HR	Natural Gas	
Conditions for this sou		MFOR PROCESS OXFOR PROCESS		
PROC 111 → STAC Z11				
FML 🔺				

FML01

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a) All recordkeeping shall commence upon startup of the source. All records shall be kept for a period of five (5) years and shall be made available to the Department upon request.

(b) The permittee shall maintain a record of all preventive maintenance inspections of the source including the semi-annual burner tuneups. The records of the maintenance inspections shall include, at a minimum,

- the dates of the inspections,
- the name of the person performing the inspection,
- any problems or defects identified,
- any actions taken to correct the problems or defects,
- and any routine maintenance performed.

(c) The permittee shall maintain a log of the daily operational inspection of the source.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

002 [25 Pa. Code §127.441] Operating permit terms and conditions.

(a) The permittee shall perform a daily operational inspection of the source.





SECTION D. Source Level Requirements

(b) The permittee shall inspect and tune the burners twice a year.

(c) The permittee shall maintain and operate the source in accordance with the manufacturer's specifications and in accordance with good air pollution control practices.

VII. ADDITIONAL REQUIREMENTS.

25-00944

PHB INC DIE CASTING DIV/FAIR VIEW



SECTION D. Source Level Requirements

Source ID: 112

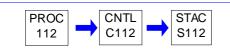
Source Capacity/Throughput:

Source Name: TOOLROOM GRINDING OPERATIONS

1.000 Each/HR

METAL GRINDING

Conditions for this source occur in the following groups: 1 - PM FOR PROCESS



I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

25-00944

PHB INC DIE CASTING DIV/FAIRVIEW



SECTION D. Sour	ce Level Requirements			
Source ID: 113 Source Name: SPRINKLER SYSTEM DIESEL GENERATOR 375 HP				
	Source Capacity/Throughput:	9.300 Gal/HR	Diesel Fuel	
Conditions for this sou	rce occur in the following groups: 1 - PM 2 - SO	FOR PROCESS (FOR PROCESS		
	=.	SHAP FOR EMERG. EN	IGINES	
	5 - ALL	ENGINES		
PROC 113 → STAC S113	-			

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

SECTION D. Sour	rce Level Requirements
Source ID: 114	Source Name: 5 NAT GAS EMERG. GENERATORS FOR PLANT LIGHTS, 10 KW,13 HP EA
	Source Capacity/Throughput: 1.000 CF/HR Natural Gas
Conditions for this sou	rce occur in the following groups: 1 - PM FOR PROCESS
	2 - SOX FOR PROCESS 4 - NESHAP FOR EMERG, ENGINES
	5 - ALL ENGINES

FML01

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

SECTION D. Source	ce Level Requirements	
Source ID: 115	Source Name: NAT. GAS EMERG. GENERATOR FOR OFFICE LIGHTS	(KOHLER 300 HP)
	Source Capacity/Throughput: 1.000 CF/HR Natural	Gas
Conditions for this sour	rce occur in the following groups: 1 - PM FOR PROCESS	
	2 - SOX FOR PROCESS 3 - NSPS FOR NEW EMERG ENGINE	
	5 - ALL ENGINES	

FML01

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

25-00944		PHB INC	C DIE CASTING DIV/FAIR VIEW	Ž
SECTION D. Sour	ce Level Requirements			
Source ID: 116	Source Name: #7 ZINC REMELT	FURNACE		
	Source Capacity/Throughput:	4.592 MMBTU/HR		
		4.592 MCF/HR	Natural Gas	
Conditions for this sour	ce occur in the following groups: 1 - Pl 2 - Se	MFOR PROCESS OXFOR PROCESS		
PROC 116 STAC Z116				
FML 🔺				

FML01

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a) All recordkeeping shall commence upon startup of the source. All records shall be kept for a period of five (5) years and shall be made available to the Department upon request.

(b) The permittee shall maintain a record of all preventive maintenance inspections of the source including the semi-annual burner tuneups. The records of the maintenance inspections shall include, at a minimum,

- the dates of the inspections,
- the name of the person performing the inspection,
- any problems or defects identified,
- any actions taken to correct the problems or defects,
- and any routine maintenance performed.

(c) The permittee shall maintain a log of the daily operational inspection of the source.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

002 [25 Pa. Code §127.441] Operating permit terms and conditions.

(a) The permittee shall perform a daily operational inspection of the source.





SECTION D. Source Level Requirements

(b) The permittee shall inspect and tune the burners twice a year.

(c) The permittee shall maintain and operate the source in accordance with the manufacturer's specifications and in accordance with good air pollution control practices.

VII. ADDITIONAL REQUIREMENTS.





Group Name: 1 - PM FOR PROCESS

Group Description: pm limit for processes

Sources included in this group

ID	Name
001A	ZINC CASTING OPERATIONS
002A	ALUMINUM CASTING OPERATIONS
101	ZINC MELT FURNACES (4)
110	#5 ZINC REMELT FURNACE
111	#6 ZINC REMELT FURNACE
112	TOOLROOM GRINDING OPERATIONS
113	SPRINKLER SYSTEM DIESEL GENERATOR 375 HP
114	5 NAT GAS EMERG. GENERATORS FOR PLANT LIGHTS, 10 KW,13 HP EA
115	NAT. GAS EMERG. GENERATOR FOR OFFICE LIGHTS (KOHLER 300 HP)
116	#7 ZINC REMELT FURNACE

I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §123.13]

Processes

No person may permit the emission into the outdoor atmosphere of particulate matter from this process in a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).





Group Name: 2 - SOX FOR PROCESS

Group Description: sox limit for fuel burning processes

Sources included in this group

ID	Name
001A	ZINC CASTING OPERATIONS
002A	ALUMINUM CASTING OPERATIONS
101	ZINC MELT FURNACES (4)
102	ALUMINUM MELT FURNACES (2); 'DENTON 390' AND '380 NORTH'
104	380 SOUTH AL REVERB FURNACE (ONEX)
104A	413 AL REVERB FURNACE (ONEX)
110	#5 ZINC REMELT FURNACE
111	#6 ZINC REMELT FURNACE
113	SPRINKLER SYSTEM DIESEL GENERATOR 375 HP
114	5 NAT GAS EMERG. GENERATORS FOR PLANT LIGHTS, 10 KW,13 HP EA
115	NAT. GAS EMERG. GENERATOR FOR OFFICE LIGHTS (KOHLER 300 HP)
116	#7 ZINC REMELT FURNACE

I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §123.21]

General

No person may permit the emission into the outdoor atmosphere of sulfur oxides from this source in a manner that the concentration of the sulfur oxides, expressed as SO2, in the effluent gas exceeds 500 parts per million, by volume, dry basis.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

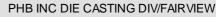
No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).







Group Name: 3 - NSPS FOR NEW EMERG ENGINE

Group Description: 40 CFR Part 60 Subpart JJJJ requirements for natural gas fuel emergency generator

Sources included in this group

ID Name

115 NAT. GAS EMERG. GENERATOR FOR OFFICE LIGHTS (KOHLER 300 HP)

I. RESTRICTIONS.

Emission Restriction(s).

001 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60 Subpart JJJJ Table 1] Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines Table 1 to Subpart JJJJ of Part 60.--

[Non-applicable text and non-applicable categories from Table 1 of the regulation are omitted from this condition.]

For Emergency engine with Maximum engine horsepower >= 130, the Emission Standards are:

NOx: 2.0 g/hp-hr (160 ppmvd at 15% O2) (See note a.) CO: 4.0 g/hp-hr (540 ppmvd at 15% O2) (See note a.) VOC: 1.0 g/hp-hr (86 ppmvd at 15% O2) (See notes a & d.)

Note a: Owners and operators of stationary non-certified SI engines may choose to comply with the emission standards in units of either g/HP-hr or ppmvd at 15 percent O2.

Note d: For purposes of this subpart, when calculating emissions of volatile organic compounds, emissions of formaldehyde should not be included.

[76 FR 37975, June 28, 2011]

002 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4233]

Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines What emission standards must I meet if I am an owner or operator of a stationary SI internal combustion engine?

(a) - (d) Paragraphs 60.4233(a) through (d) are not applicable to this source.

(e) Owners and operators of stationary SI ICE with a maximum engine power greater than or equal to 75 KW (100 HP) (except gasoline and rich burn engines that use LPG) must comply with the emission standards in Table 1 to this subpart for their stationary SI ICE. For owners and operators of stationary SI ICE with a maximum engine power greater than or equal to 100 HP (except gasoline and rich burn engines that use LPG) manufactured prior to January 1, 2011 that were certified to the certification emission standards in 40 CFR part 1048 applicable to engines that are not severe duty engines, if such stationary SI ICE was certified to a carbon monoxide (CO) standard above the standard in Table 1 to this subpart, then the owners and operators may meet the CO certification (not field testing) standard for which the engine was certified.

[Table 1 emission standards are printed in a separate condition in this section of permit.]

(f) - (h) Paragraphs 60.4233(f) through (h) are not applicable to this source.

[73 FR 3591, Jan. 18, 2008, as amended at 76 FR 37973, June 28, 2011]

003 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4234]

Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines How long must I meet the emission standards if I am an owner or operator of a stationary SI internal combustion engine

Owners and operators of stationary SI ICE must operate and maintain stationary SI ICE that achieve the emission standards as required in §60.4233 over the entire life of the engine.

[Source: 73 FR 3591, Jan. 18, 2008]





Operation Hours Restriction(s).

25-00944

004 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4243]

Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines What are my compliance requirements if I am an owner or operator of a stationary SI internal combustion engine?

(a) If you are an owner or operator of a stationary SI internal combustion engine that is manufactured after July 1, 2008, and must comply with the emission standards specified in §60.4233(a) through (c), you must comply by purchasing an engine certified to the emission standards in §60.4231(a) through (c), as applicable, for the same engine class and maximum engine power. In addition, you must meet one of the requirements specified in (a)(1) and (2) of this section.

(1) If you operate and maintain the certified stationary SI internal combustion engine and control device according to the manufacturer's emission-related written instructions, you must keep records of conducted maintenance to demonstrate compliance, but no performance testing is required if you are an owner or operator. You must also meet the requirements as specified in 40 CFR part 1068, subparts A through D, as they apply to you. If you adjust engine settings according to and consistent with the manufacturer's instructions, your stationary SI internal combustion engine will not be considered out of compliance.

(2) If you do not operate and maintain the certified stationary SI internal combustion engine and control device according to the manufacturer's emission-related written instructions, your engine will be considered a non-certified engine, and you must demonstrate compliance according to (a)(2)(i) through (iii) of this section, as appropriate.

(i) [Paragraph 60.4243(a)(2)(i) is not applicable to this source.]

(ii) If you are an owner or operator of a stationary SI internal combustion engine greater than or equal to 100 HP and less than or equal to 500 HP, you must keep a maintenance plan and records of conducted maintenance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. In addition, you must conduct an initial performance test within 1 year of engine startup to demonstrate compliance.

(iii) [Paragraph 60.4243(a)(2)(iii) is not applicable to this source.]

(b) If you are an owner or operator of a stationary SI internal combustion engine and must comply with the emission standards specified in §60.4233(d) or (e), you must demonstrate compliance according to one of the methods specified in paragraphs (b)(1) and (2) of this section.

(1) Purchasing an engine certified according to procedures specified in this subpart, for the same model year and demonstrating compliance according to one of the methods specified in paragraph (a) of this section.

(2) [Paragraph 60.4243(b)(2) is not applicable to this source.]

(c) [Paragraph 60.4243(c) is not applicable to this source.]

(d) If you own or operate an emergency stationary ICE, you must operate the emergency stationary ICE according to the requirements in paragraphs (d)(1) through (3) of this section. In order for the engine to be considered an emergency stationary ICE under this subpart, any operation other than emergency operation, maintenance and testing, emergency demand response, and operation in non-emergency situations for 50 hours per year, as described in paragraphs (d)(1) through (3) of this section, is prohibited. If you do not operate the engine according to the requirements in paragraphs (d)(1) through (3) of this section, the engine will not be considered an emergency engine under this subpart and must meet all requirements for non-emergency engines.

(1) There is no time limit on the use of emergency stationary ICE in emergency situations.

(2) You may operate your emergency stationary ICE for any combination of the purposes specified in paragraphs (d)(2)(i) through (iii) of this section for a maximum of 100 hours per calendar year. Any operation for non-emergency situations as allowed by paragraph (d)(3) of this section counts as part of the 100 hours per calendar year allowed by this paragraph (d)(2).

(i) Emergency stationary ICE may be operated for maintenance checks and readiness testing, provided that the





tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that federal, state, or local standards require maintenance and testing of emergency ICE beyond 100 hours per calendar year.

(ii) - (iii) [Paragraphs (d)(2)(ii)-(iii) were vacated by the U.S. Court of Appeals. Reference EPA's April 15, 2016, Guidance document.]

(3) Emergency stationary ICE may be operated for up to 50 hours per calendar year in non-emergency situations. The 50 hours of operation in non-emergency situations are counted as part of the 100 hours per calendar year for maintenance and testing and emergency demand response provided in paragraph (d)(2) of this section. Except as provided in paragraph (d)(3)(i) of this section, the 50 hours per year for non-emergency situations cannot be used for peak shaving or non-emergency demand response, or to generate income for a facility to an electric grid or otherwise supply power as part of a financial arrangement with another entity.

- (i) [This paragraph of the regulation is not applicable to this source.]
- (ii) [Reserved]

(e) Owners and operators of stationary SI natural gas fired engines may operate their engines using propane for a maximum of 100 hours per year as an alternative fuel solely during emergency operations, but must keep records of such use. If propane is used for more than 100 hours per year in an engine that is not certified to the emission standards when using propane, the owners and operators are required to conduct a performance test to demonstrate compliance with the emission standards of §60.4233.

(f) If you are an owner or operator of a stationary SI internal combustion engine that is less than or equal to 500 HP and you purchase a non-certified engine or you do not operate and maintain your certified stationary SI internal combustion engine and control device according to the manufacturer's written emission-related instructions, you are required to perform initial performance testing as indicated in this section, but you are not required to conduct subsequent performance testing unless the stationary engine undergoes rebuild, major repair or maintenance. Engine rebuilding means to overhaul an engine or to otherwise perform extensive service on the engine (or on a portion of the engine or engine system). For the purpose of this paragraph (f), perform extensive service means to disassemble the engine (or portion of the engine or engine system), inspect and/or replace many of the parts, and reassemble the engine (or portion of the engine or engine system) in such a manner that significantly increases the service life of the resultant engine.

(g) - (i) [Paragraphs 60.4243(g) through (i) are not applicable to this source.]

[73 FR 3591, Jan. 18, 2008, as amended at 76 FR 37974, June 28, 2011; 78 FR 6697, Jan. 30, 2013; 86 FR 34362, June 29, 2021]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

005 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4245]
 Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines
 What are my notification, reporting, and recordkeeping requirements if I am an owner or operator of a stationary SI internal combustion engine?

Owners or operators of stationary SI ICE must meet the following notification, reporting and recordkeeping requirements.





(a) Owners and operators of all stationary SI ICE must keep records of the information in paragraphs (a)(1) through (4) of this section.

(1) All notifications submitted to comply with this subpart and all documentation supporting any notification.

(2) Maintenance conducted on the engine.

(3) If the stationary SI internal combustion engine is a certified engine, documentation from the manufacturer that the engine is certified to meet the emission standards and information as required in 40 CFR parts 1048, 1054, and 1060, as applicable.

(4) If the stationary SI internal combustion engine is not a certified engine or is a certified engine operating in a non-certified manner and subject to 60.4243(a)(2), documentation that the engine meets the emission standards.

(b) For all stationary SI emergency ICE greater than or equal to 130 HP and less than 500 HP manufactured on or after July 1, 2011 that do not meet the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. [Text from regulation which is not applicable to this source is omitted from this paragraph.] The owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation.

(c) - (e) [Paragraphs 60.4245(c) through (e) are not applicable to this source.]

[73 FR 3591, Jan. 18, 2008, as amended at 73 FR 59177, Oct. 8, 2008; 78 FR 6697, Jan. 30, 2013; 81 FR 59809, Aug. 30, 2016; 86 FR 34362, June 29, 2021]

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

006 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4246] Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines What parts of the General Provisions apply to me?

Table 3 to this subpart shows which parts of the General Provisions in §§60.1 through 60.19 apply to you.

[Source: 73 FR 3591, Jan. 18, 2008]

[Refer to regulation 40 CFR Part 60 Subpart JJJJ Table 3 for the General Part 60 Subpart A Provisions applicable to Subpart JJJJ.]





Group Name: 4 - NESHAP FOR EMERG. ENGINES

Group Description: 40 CFR Part 63 Subpart ZZZZ requirements for emergency generator engines

Sources included in this group

ID Name

113 SPRINKLER SYSTEM DIESEL GENERATOR 375 HP

114 5 NAT GAS EMERG. GENERATORS FOR PLANT LIGHTS, 10 KW,13 HP EA

I. RESTRICTIONS.

Operation Hours Restriction(s).

001 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6640]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

How do I demonstrate continuous compliance with the emission limitations, operating limitations, and other requiremer

(a) [Paragraph 63.6640(a) is printed under WORK PRACTICE REQUIREMENTS in this section of permit.]

(b) [Paragraph 63.6640(b) is printed under REPORTING REQUIREMENTS in this section of permit.]

(c) - (d) [Paragraphs 63.6640(c) through (d) are not applicable to this source.]

(e) [Paragraph 63.6640(e) is printed under REPORTING REQUIREMENTS in this section of permit.]

(f) If you own or operate an emergency stationary RICE, you must operate the emergency stationary RICE according to the requirements in paragraphs (f)(1) through (4) of this section. In order for the engine to be considered an emergency stationary RICE under this subpart, any operation other than emergency operation, maintenance and testing, emergency demand response, and operation in nonemergency situations for 50 hours per year, as described in paragraphs (f)(1) through (4) of this section, is prohibited. If you do not operate the engine according to the requirements in paragraphs (f)(1) through (4) of this section, the engine will not be considered an emergency engine under this subpart and must meet all requirements for non-emergency engines.

(1) There is no time limit on the use of emergency stationary RICE in emergency situations.

(2) You may operate your emergency stationary RICE for any combination of the purposes specified in paragraphs (f)(2)(i) through (iii) of this section for a maximum of 100 hours per calendar year. Any operation for non-emergency situations as allowed by paragraphs (f)(3) and (4) of this section counts as part of the 100 hours per calendar year allowed by this paragraph (f)(2).

(i) Emergency stationary RICE may be operated for maintenance checks and readiness testing, provided that the tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that federal, state, or local standards require maintenance and testing of emergency RICE beyond 100 hours per calendar year.

(ii)-(iii) [Paragraphs 63.6640(f)(2)(ii)-(iii) were vacated on May 11, 2015.]

(3) [Paragraph 63.6640(f)(3) is not applicable to this source.]

(4) Emergency stationary RICE located at area sources of HAP may be operated for up to 50 hours per calendar year in non-emergency situations. The 50 hours of operation in non-emergency situations are counted as part of the 100 hours per calendar year for maintenance and testing and emergency demand response provided in paragraph (f)(2) of this section. Except as provided in paragraphs (f)(4)(i) and (ii) of this section, the 50 hours per year for nonemergency situations cannot be used for peak shaving or non-emergency demand response, or to generate income for a facility to an electric grid or otherwise supply power as part of a financial arrangement with another entity.

(i) - (ii) [Paragraphs 63.6640(f)(4)(i)-(ii) are not applicable to this source.]





[69 FR 33506, June 15, 2004, as amended at 71 FR 20467, Apr. 20, 2006; 73 FR 3606, Jan. 18, 2008; 75 FR 9676, Mar. 3, 2010; 75 FR 51591, Aug. 20, 2010; 78 FR 6700, Jan. 30, 2013]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

002 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6655] Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines What records must I keep?

(a) - (c) [Paragraphs (a) through (c) of 40 CFR §63.6655 are not applicable to this source.]

(d) You must keep the records required in Table 6 of this subpart to show continuous compliance with each emission or operating limitation that applies to you.

(e) You must keep records of the maintenance conducted on the stationary RICE in order to demonstrate that you operated and maintained the stationary RICE and after-treatment control device (if any) according to your own maintenance plan if you own or operate any of the following stationary RICE;

(1) [Not applicable.]

(2) An existing stationary emergency RICE.

(3) An existing stationary RICE located at an area source of HAP emissions subject to management practices as shown in Table 2d to this subpart.

(f) If you own or operate any of the stationary RICE in paragraphs (f)(1) through (2) of this section, you must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. The owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation. If the engine is used for the purposes specified in §63.6640(f)(2)(ii) or (iii) or §63.6640(f)(4)(ii), the owner or operator must keep records of the notification of the emergency situation, and the date, start time, and end time of engine operation for these purposes.

(1) [Not applicable]

(2) An existing emergency stationary RICE located at an area source of HAP emissions that does not meet the standards applicable to non-emergency engines.

[69 FR 33506, June 15, 2004, as amended at 75 FR 9678, Mar. 3, 2010; 75 FR 51592, Aug. 20, 2010; 78 FR 6706, Jan. 30, 2013]

003 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6660]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

In what form and how long must I keep my records?

(a) Your records must be in a form suitable and readily available for expeditious review according to §63.10(b)(1).





(b) As specified in §63.10(b)(1), you must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.

(c) You must keep each record readily accessible in hard copy or electronic form for at least 5 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to §63.10(b)(1).

[69 FR 33506, June 15, 2004, as amended at 75 FR 9678, Mar. 3, 2010]

From 63.10(b)(1):

(b) General recordkeeping requirements. (1) The owner or operator of an affected source subject to the provisions of this part shall maintain files of all information (including all reports and notifications) required by this part recorded in a form suitable and readily available for expeditious inspection and review. The files shall be retained for at least 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record. At a minimum, the most recent 2 years of data shall be retained on site. The remaining 3 years of data may be retained off site. Such files may be maintained on microfilm, on a computer, on computer floppy disks, on magnetic tape disks, or on microfiche.

[59 FR 12430, Mar. 16, 1994, as amended at 64 FR 7468, Feb. 12, 1999; 67 FR 16604, Apr. 5, 2002; 68 FR 32601, May 30, 2003; 69 FR 21752, Apr. 22, 2004; 71 FR 20455, Apr. 20, 2006]

V. REPORTING REQUIREMENTS.

004 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6640]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

How do I demonstrate continuous compliance with the emission limitations, operating limitations, and other requirements?

(a) [Paragraph 63.6640(a) is printed under WORK PRACTICE REQUIREMENTS in this section of permit.]

(b) You must report each instance in which you did not meet each emission limitation or operating limitation in Table 2d to this subpart that apply to you. These instances are deviations from the emission and operating limitations in this subpart. These deviations must be reported according to the requirements in §63.6650. [Reference to Tables 1a and 1b, Tables 2a and 2b, Table 2c and references to performance testing in the regulation, which are not applicable to this source, are omitted from this paragraph.]

(c) – (d) [Paragraphs 63.6640(c) and (d) are not applicable to this source.]

(e) You must report each instance in which you did not meet the requirements in Table 8 to this subpart that apply to you. [Non-applicable text in paragraph 63.6640(e) of the regulation is omitted from this paragraph.]

[Refer to regulation for Table 8 to 40 CFR Part 63 Subpart ZZZZ for General Subpart A Provisions applicable to subpart ZZZZ. Ongoing required Subpart A provisions for this source include:

• 63.6(e)(1)(i), the duty to minimize emissions as referenced in 63.6675 under the definition of 'Deviation' printed in the condition for 63.6675 under ADDITIONAL REQUIREMENTS in this source group; and

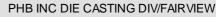
• 63.10(b)(1), the recordkeeping as referenced in 63.6660(b) printed in the condition for 63.6660 under RECORDKEEPING REQUIREMENTS in this source group.]

(f) [Paragraph 63.6640(f) is printed under RESTRICTIONS in this section of permit.]

[69 FR 33506, June 15, 2004, as amended at 71 FR 20467, Apr. 20, 2006; 73 FR 3606, Jan. 18, 2008; 75 FR 9676, Mar. 3, 2010; 75 FR 51591, Aug. 20, 2010; 78 FR 6700, Jan. 30, 2013]

VI. WORK PRACTICE REQUIREMENTS.

005 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63 Subpart ZZZZ Table 2d] Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines







Requirements for Existing Stationary RICE Located at Area Sources of HAP Emissions

[FOR NATURAL GAS FUELED ENGINES]

As stated in §§63.6603 and 63.6640, you must comply with the following requirements for existing stationary RICE located at area sources of HAP emissions:

[Category 5 applies. Non-applicable items are omitted.]

5. For each Emergency stationary SI [Spark Ignition engine] RICE; (see note 2)

You must meet the following requirement, except during periods of startup ...

- a. Change oil and filter every 500 hours of operation or annually, whichever comes first; (See note 1.)
- b. Inspect spark plugs every 1,000 hours of operation or annually, whichever comes first, and replace as necessary;

c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.

During periods of startup you must minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply.

Notes:

and

1 Sources have the option to utilize an oil analysis program as described in § 63.6625(j) in order to extend the specified oil change requirement in Table 2d of this subpart.

2 If an emergency engine is operating during an emergency and it is not possible to shut down the engine in order to perform the management practice requirements on the schedule required in Table 2d of this subpart, or if performing the management practice on the required schedule would otherwise pose an unacceptable risk under federal, state, or local law, the management practice can be delayed until the emergency is over or the unacceptable risk under federal, state, or local law has abated. The management practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under federal, state, or local law has abated. Sources must report any failure to perform the management practice on the schedule required and the federal, state or local law under which the risk was deemed unacceptable.

[78 FR 6709, Jan. 30, 2013]

006 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63 Subpart ZZZZ Table 2d] Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

Requirements for Existing Stationary RICE Located at Area Sources of HAP Emissions

[FOR ENGINES FIRED ON DIESEL OR FUEL OIL]

As stated in §§63.6603 and 63.6640, you must comply with the following requirements for existing stationary RICE located at area sources of HAP emissions:

[Category 4 applies. Non-applicable text and non-applicable categories are omitted.]

4. For each Emergency stationary CI [Compression Ignition engine] RICE (See note 2.),

you must meet the following requirement, except during periods of startup . . .

a. Change oil and filter every 500 hours of operation or annually, whichever comes first; (see note 1)

b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first, and replace as necessary; and

c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.





Notes:

1 Sources have the option to utilize an oil analysis program as described in § 63.6625(i) in order to extend the specified oil change requirement in Table 2d of this subpart.

2 If an emergency engine is operating during an emergency and it is not possible to shut down the engine in order to perform the management practice requirements on the schedule required in Table 2d of this subpart, or if performing the management practice on the required schedule would otherwise pose an unacceptable risk under federal, state, or local law, the management practice can be delayed until the emergency is over or the unacceptable risk under federal, state, or local law has abated. The management practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under federal, state, or local law has abated. Sources must report any failure to perform the management practice on the schedule required and the federal, state or local law under which the risk was deemed unacceptable.

[75 FR page 9688, Mar. 3, 2010; 75 FR page 51595, Aug. 20, 2010; 78 FR 6700, Jan. 30, 2013]

007 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63 Subpart ZZZZ Table 6] Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

Table 6 to Subpart ZZZZ of Part 63.-- Continuous Compliance With Emission Limitations and Operating Limitations

As stated in §63.6640, you must continuously comply with the emissions and operating limitations and work or management practices as required by the following:

[Category 9 of Table 6 to Part 63 Subpart ZZZZ applies. Applicable requirements from Table 6 are included here. Non-applicable text from Table 6 is omitted.]

For each existing emergency stationary RICE located at an area source of HAP, complying with the Work or Management practices requirement, you must demonstrate continuous compliance by . . .

i. Operating and maintaining the stationary RICE according to the manufacturer's emission-related operation and maintenance instructions; or

ii. Develop and follow your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions.

[78 FR 6715, Jan. 30, 2013]

008 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6603]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What emission limitations, operating limitations, and other requirements must I meet if I own or operate an existing stationary RICE located at an area source of HAP emissions?

[References in regulation to §63.6620 and Table 4 in introductory text of §63.6603 is not applicable to this source and is omitted from this paragraph.]

(a) If you own or operate an existing stationary RICE located at an area source of HAP emissions, you must comply with the requirements in Table 2d to this subpart that apply to you. [The reference in regulation to Table 2b in 63.6603(a) which is not applicable to this source is omitted from this paragraph.]

(b) - (f) [Paragraphs 63.6603 (b) through (f) are not applicable to this source.]

[75 FR 9675, Mar. 3, 2010, as amended at 75 FR 51589, Aug. 20, 2010; 76 FR 12866, Mar. 9, 2011; 78 FR 6701, Jan. 30, 2013]

009 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6605] Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines





What are my general requirements for complying with this subpart?

(a) You must be in compliance with the emission limitations, operating limitations, and other requirements in this subpart that apply to you at all times.

(b) At all times you must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. The general duty to minimize emissions does not require you to make any further efforts to reduce emissions if levels required by this standard have been achieved. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source.

[75 FR 9675, Mar. 3, 2010, as amended at 78 FR 6702, Jan. 30, 2013]

010 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6625]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What are my monitoring, installation, operation, and maintenance requirements?

(a) - (d) [These paragraphs of the regulation are not applicable.]

(e) If you own or operate any of the following stationary RICE, you must operate and maintain the stationary RICE and aftertreatment control device (if any) according to the manufacturer's emission-related written instructions or develop your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions:

- (1) (2) [Not applicable];
- (3) An existing emergency or black start stationary RICE located at an area source of HAP emissions;
- (4) (10) [Not applicable].

(f) If you own or operate an existing emergency stationary RICE located at an area source of HAP emissions, you must install a non-resettable hour meter if one is not already installed. [Non-applicable text omitted from this paragraph.]

(g) [This paragraph of the regulation is not applicable].

(h) If you operate a new, reconstructed, or existing stationary engine, you must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup in Tables 1a, 2a, 2c, and 2d to this subpart apply. [Tables 1a, 2a, 2c do not apply to the emergency engine of this source; Category 5 of Table 2d applies.]

(i) If you own or operate a stationary CI engine that is subject to the work, operation or management practices in items 1 or 2 of Table 2c to this subpart or in items 1 or 4 of Table 2d to this subpart, you have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d to this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.





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(j) If you own or operate a stationary SI engine that is subject to the work, operation or management practices in item 5 of Table 2d to this subpart, you have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Table 2d to this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Acid Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Acid Number increases by more than 3.0 milligrams of potassium hydroxide (KOH) per gram from Total Acid Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. [Text from regulation which is not applicable to this source is omitted from this paragraph.]

[69 FR 33506, June 15, 2004, as amended at 73 FR 3606, Jan. 18, 2008; 75 FR 9676, Mar. 3, 2010; 75 FR 51589, Aug. 20, 2010; 76 FR 12866, Mar. 9, 2011; 78 FR 6700, Jan. 30, 2013]

011 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6640]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

How do I demonstrate continuous compliance with the emission limitations, operating limitations, and other requirements?

(a) You must demonstrate continuous compliance with each requirement in Table 2d to this subpart that apply to you according to methods specified in Table 6 to this subpart. [Text in the regulation 63.6640(a) which is not applicable to this source is omitted from this paragraph.] [Table 6 is printed in this section of permit.]

(b) - (d) [Paragraphs 63.6640(b) through (d) are not applicable to this source.]

(e) [Paragraph 63.6640(e) is printed under REPORTING REQUIREMENTS in this section of permit.]

(f) [Paragraph 63.6640(f) is printed under RESTRICTIONS in this section of permit.]

[69 FR 33506, June 15, 2004, as amended at 71 FR 20467, Apr. 20, 2006; 73 FR 3606, Jan. 18, 2008; 75 FR 9676, Mar. 3, 2010; 75 FR 51591, Aug. 20, 2010; 78 FR 6700, Jan. 30, 2013]

VII. ADDITIONAL REQUIREMENTS.

012 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6665] Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal

Combustion Engines

What parts of the General Provisions apply to me?

Table 8 to this subpart shows which parts of the General Provisions in §§ 63.1 through 63.15 apply to you. [Non-applicable text omitted from this paragraph.]

[Refer to regulation for Table 8 to 40 CFR Part 63 Subpart ZZZZ.]

[75 FR 9678, Mar. 3, 2010]

013 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6675]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What definitions apply to this subpart?

[Selected definitions from §63.6675 are printed below. Refer to regulation for remaining definitions applicable to 40 CFR Part 63 Subpart ZZZ.]

Emergency stationary RICE means any stationary reciprocating internal combustion engine that meets all of the criteria in paragraphs (1) through (3) of this definition. All emergency stationary RICE must comply with the requirements specified in





§ 63.6640(f) in order to be considered emergency stationary RICE. If the engine does not comply with the requirements specified in § 63.6640(f), then it is not considered to be an emergency stationary RICE under this subpart.

(1) The stationary RICE is operated to provide electrical power or mechanical work during an emergency situation. Examples include stationary RICE used to produce power for critical networks or equipment (including power supplied to portions of a facility) when electric power from the local utility (or the normal power source, if the facility runs on its own power production) is interrupted, or stationary RICE used to pump water in the case of fire or flood, etc.

(2) The stationary RICE is operated under limited circumstances for situations not included in paragraph (1) of this definition, as specified in § 63.6640(f).

(3) The stationary RICE operates as part of a financial arrangement with another entity in situations not included in paragraph (1) of this definition only as allowed in 63.6640(f)(2)(ii) or (iii) and 63.6640(f)(4)(i) or (ii).

Subpart means 40 CFR part 63, subpart ZZZZ.

[Source: 69 FR 33506, June 15, 2004, as amended at 71 FR 20467, Apr. 20, 2006; 73 FR 3607, Jan. 18, 2008; 75 FR 9679, Mar. 3, 2010; 75 FR 51592, Aug. 20, 2010; 76 FR 12867, Mar. 9, 2011; 78 FR 6700, Jan. 30, 2013]



Group Name: 5 - ALL ENGINES

Group Description: RECORDKEEPING FOR ALL EMERGENCY ENGINES ON SITE

Sources included in this group

ID	Name
U U	INALLE

113 SPRINKLER SYSTEM DIESEL GENERATOR 375 HP

114 5 NAT GAS EMERG. GENERATORS FOR PLANT LIGHTS, 10 KW,13 HP EA

115 NAT. GAS EMERG. GENERATOR FOR OFFICE LIGHTS (KOHLER 300 HP)

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a) The owner or operator shall keep monthly records of the hours of operation of each engine. For each engine, the monthly records shall show the total number of operating hours of the previous 12 consecutive months.

(b) The records shall adequately demonstrate that each engine which is subject to 40 CFR Part 60 Subpart JJJJ complies with the operating hour restrictions of §60.4243(d) in order to be considered to be an 'Emergency Stationary ICE' as defined in §60.4248.

(c) The records shall adequately demonstrate that each engine which is subject to 40 CFR Part 63 Subpart ZZZ complies with the operating hour restrictions of §63.6640(f) in order to be considered to be an 'Emergency RICE' as defined in §63.6675.

[Compliance with this operating permit condition will allow the facility to demonstrate that NOx emissions from all exempt generator engines on site fall below the thresholds for exemption from plan approval. Compliance with this operating permit condition also demonstrates that each generator which is subject to 40 CFR Part 60 Subpart JJJJ or Part 63 Subpart ZZZZ continues to function as an "Emergency" engine for the purposes of the regulation. Emergency engine is defined in §60.4248 and in §63.6675 and is printed under Additional Requirements in Groups 3 and 4 of Section E in this permit.]

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



PHB INC DIE CASTING DIV/FAIRVIEW



SECTION F. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.



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PHB INC DIE CASTING DIV/FAIR VIEW



SECTION G. Emission Restriction Summary.

Source	e Id	Source Descript	tior		
003		MISC. BOILERS	(EA.<2.5MMBTU)		
Emis	sion Limit			Pollutant	
	4.000	Lbs/MMBTU	any one hour	SOX	
001A		ZINC CASTING	OPERATIONS		
Emis	sion Limit			Pollutant	
	500.000	PPMV	drybasis	SOX	
	0.040	gr/DRY FT3		TSP	
002A		ALUMINUMCAS	TING OPERATIONS		
Emis	sion Limit			Pollutant	
	500.000		drybasis	SOX	
	0.040	gr/DRY FT3		TSP	
101		ZINC MELT FUR	NACES (4)		
Emis	sion Limit			Pollutant	
	500.000		drybasis	SOX	
	0.040	gr/DRY FT3		TSP	
102		ALUMINUMMEL	T FURNACES (2); 'DENTON 390'	ND '380 NORTH'	
Emis	sion Limit			Pollutant	
	500.000	PPMV	drybasis	SOX	
104		380 SOUTH AL F	REVERB FURNACE (ONEX)		
Emis	sion Limit			Pollutant	
	0.790	Lbs/Hr		CO	
	1.100	Lbs/Hr		NOX	
	500.000	PPMV	drybasis	SOX	
	0.016	gr/DRY FT3		TSP	
104A		413 AL REVERB	FURNACE (ONEX)		
Emis	sion Limit			Pollutant	
	500.000	PPMV	drybasis	SOX	
	0.020	gr/DRY FT3		TSP	
110		#5 ZINC REMEL	TFURNACE		
Emis	sion Limit			Pollutant	
	500.000		drybasis	SOX	
	0.040	gr/DRY FT3		TSP	
111		#6 ZINC REMEL	TFURNACE		
Emis	sion Limit			Pollutant	
	500.000		dry basis	SOX	
	0.0.10	gr/DRY FT3		TSP	



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PHB INC DIE CASTING DIV/FAIR VIEW



SECTION G. Emission Restriction Summary.

Source Id	Source Descriptio	r		
112	TOOLROOM GRIN	IDING OPERATIONS		
Emission Limit			Pollutant	
0.040	gr/DRY FT3		TSP	
113	SPRINKLER SYST	TEM DIESEL GENERATOR 375 HP		
Emission Limit			Pollutant	
500.000	PPMV	drybasis	SOX	
0.040	gr/DRY FT3		TSP	
114	5 NAT GAS EMER	G. GENERATORS FOR PLANT LIGHTS, 10 K	N,13 HP EA	
Emission Limit			Pollutant	
500.000	PPMV	drybasis	SOX	
0.040	gr/DRY FT3		TSP	
115	NAT. GAS EMERG	. GENERATOR FOR OFFICE LIGHTS (KOHLE	ER 300 HP)	
Emission Limit			Pollutant	
4.000	GRAMS/HP-Hr	[From Table 1 to 40 CFR 60-JJJJ]	CO	
2.000	GRAMS/HP-Hr	[From Table 1 to 40 CFR 60-JJJJ]	NOX	
500.000	PPMV	dry basis	SOX	
0.040	gr/DRY FT3		TSP	
1.000	GRAMS/HP-Hr	[From Table 1 to 40 CFR 60-JJJJ]	VOC	
116	#7 ZINC REMELT	FURNACE		
Emission Limit			Pollutant	
500.000	PPMV	drybasis	SOX	
0.040	gr/DRY FT3		TSP	·

Site Emission Restriction Summary

Emission Limit

Pollutant





SECTION H. Miscellaneous.

(a) The Capacity/Throughput numbers listed in Section A, the Site Inventory List, and provided in Section D of this permit for individual sources are for informational purposes only and are not to be considered enforceable limits. Enforceable emission limits are listed in the Restriction section for each source. They are also summarized for informational purposes only in Section G.

- (b) Source ID: Department assigned ID number for the source Source Name: Department assigned name for the source Capacity/Throughput: The maximum capacity or throughput for the source (not a limit) Fuel/Material: The fuel/material assigned to SCC for the source Schematics: FML:
 - Fuel material location
 - CU: Combustion Unit source PROC: Process
 - CNTL: Control device
 - STAC: Emission point / Stack
- (c) All reports, submittals, and other communications required by this permit shall be submitted to the following office. Bureau of Air Quality

Department of Environmental Protection 230 Chestnut Street Meadville, PA 16335 814-332-6940 (phone) 814-332-6121 (fax)

The address and phone number for notification is:

Bureau of Air Quality **DEP** Northwest Regional Office 230 Chestnut Street Meadville, PA 16335 Office Hours 8 a.m. - 4 p.m. Phone: 814-332-6945 (business hours) 1-800-541-2050 (after hours)

(d) The following sources/activities have been determined to be of minor significance with respect to emissions of regulated air pollutants and have no applicable emission, testing, monitoring, recordkeeping, or reporting requirements.

fire suppression equipment,

• shotblast operations that exhaust indoors, and

• above-ground outdoor fuel storage tanks (one 400 gal. gasoline & one 400 gal. diesel).

• The facility also has 17 electric aluminum die casting machines which are considered insignificant sources and are not grouped with the 7 natural gas-fired machines listed for Source 002A, Aluminum Casting Operations.

(e) The following grouped sources are further described as follows:

001 - "Zinc Casting Operation" includes 27 zinc die cast machines that burn natural gas to maintain the metal in a liquid state in a holding vessel and as fuel for open-flame torches on each machine.

002 - "Aluminum Casting Operation" includes 7 aluminum die cast machines burning natural gasto maintain the metal in a liquid state in a holding vessel and as fuel for open-flame torches on each machine.

003 - "Miscellaneous Boilers" includes approx. 7 small (<2.5 million Btu/Hr) natural gas combustion units used to heat water for a variety of uses throughout the facility. They are located as follows: two in front tower to heat water, two upstairs to heat water, and three in the pump house to keep tank from freezing.

101 - "Zinc Melt Furnaces" includes 4 natural gas-fired units that heat and melt zinc ingots and in-house generated scrap. They are also used for alloying. The largest unit is rated at 3.0 million Btu/Hr.

102 - "Aluminum Melt Furnaces" includes 2 natural gas-fired units that heat and melt aluminum ingots and in-house generated scrap:

(1) an Onex 50,000 lb capacity reverb furnace to melt 380 aluminum,

(2) a Denton 11,000 lb capacity (not reverb) furnace to melt 383 aluminum.





SECTION H. Miscellaneous.

The largest of these units is rated at 3.6 million Btu/Hr.

- 103 "Shot Blasting" consists of 4 shot blast units located in the Trim Area which exhaust to a dust collector located outdoors.
- 106 "Parts Washers" includes a total of 5 units, one of which is on wheels and can be moved to where it is needed.
 - One 80-gallon agitator unit is located in the Toolroom.
 - One 30-gallon unit (no agitator) is located in the Zinc Pre Heat area.
 - One 30 gallon unit (no agitator) is located in the Aluminum setup area.
 - Two units are located in the maintenance department:
 - a 30-gallon unit with no agitator and
 - a 80-gallon agitator unit.
 - All of these units are serviced by Safety-Kleen and use Safety-Kleen Premium Gold solvent.

110 - # 5 Zinc Remelt Furnace is a natural gas-fired Furnace has a maximum melting capacity of 9,500 lbs/hr. It is an Onex, Inc., model ZM-7 and will be used to melt Zamac #3 (zinc). It is equipped with 7 Eclipse model TFB030 natural gas burners each with a rated capacity of 200,000 Btu/hr and a maximum capacity of 300,000 Btu/hr, for a total maximum rating of 1.4 to 2.1 million Btu/hr.

111 - # 6 Zinc Remelt Furnace is an Onex zinc re-melt furnace equipped with 8 Fives North American 4723-4 burners rated at 350,000 Btu/hr per burner (total capacity 2.8 million Btu/hr). This source was approved on March 17, 2014, on RFD #4261.

(f) The conditions of Plan Approval 25-944A have been added to the permit during the renewal process. The renewed permit was issued on 10/13/06.

(g) This operating permit renewal, effective October 1, 2011, is issued on September 12, 2011.

(h) This permit was administratively amended on December 20, 2011 to incorporate the requirements of plan approval 25-944B.

(i) The operating permit renewal, effective January 12, 2017, is issued on January 12, 2017.

(j) The operating permit renewal, effective January 11, 2022, is issued on January 11, 2022.





****** End of Report ******